

Dana 60 Rear Axle Jeep JT and JL Installation
Instructions

# Ultimate Dana 60° (EDL) Axle for Jeep, Wrangler JL/JT

### **Crate Axles**

| Kit Component         | Part #   |  |
|-----------------------|----------|--|
| JL/JT front axle 3.73 | 10056042 |  |
| JL/JT front axle 4.10 | 10056043 |  |
| JL/JT front axle 4.88 | 10056032 |  |
| JL/JT front axle 5.38 | 10056030 |  |
| JL rear axle 3.73     | 10048757 |  |
| JL rear axle 4.10     | 10048758 |  |
| JL rear axle 4.88     | 10048764 |  |
| JL rear axle 5.38     | 10048784 |  |
| JT rear axle 3.73     | 10128131 |  |
| JT rear axle 4.10     | 10128129 |  |
| JT rear axle 4.88     | 10128143 |  |
| JT rear axle 5.38     | 10128137 |  |

## **Ultimate Dana 60 Axle Features**

- "Bolt in" axles for the Jeep Wrangler JL/JT
- 3.73, 4.10, 4.88 & 5.38 axle ratios
- 35 spline inner and outer chromoly axle shafts with SPL70 u-joints
- · Electric differential locker
- RAM 3500 brake package
- 3.5" tube diameter
- Heavy duty cast iron differential cover
- Full float rear axle design
- Fluid filled with synthetic 75W140
  - Front: 2.0 L - Rear: 2.6 L
- Pinion yoke 1350 ½ round strap style
- Axle internals are Dana 60<sup>®</sup> for strength and ease of service

#### **Installation Notes**

- Original JL/JT wheel speed/ABS sensors and mounting bolts must be removed from stock axles and reused.
- Original JL/JT drag link will not work.
  - We used Steer Smarts<sup>™</sup> JL/JT bottom mount drag link for UD60 (PN: 78065001). Included in Steer Smarts "No Mod" Bolt-In steering kit for UD60 PN: DANA-KIT-02-AA.

| Optional Components                  | Part #        |  |
|--------------------------------------|---------------|--|
| U-joint strap kit (driveshaft)       | 3-70-28X      |  |
| E-Locker wire harness and switch kit | 10021771      |  |
| JL parking brake cable LH & RH*      | C660116       |  |
| JT parking brake cable LH & RH**     | OE 56052970AE |  |

- \* Note: This is a Dorman PN, the similar OE Dodge style will not be compatible due to the plastic retainer clips instead of metal that the JL requires. Reference Dana Form number 1009082
- \*\* Note: Reference Dana Form Number 10150124

#### · Original JL/JT tie rod will not work.

- Most aftermarket JK tie rods will work. We used Steer Smarts JL/JT PN: 78088001. Included in Steer Smarts "No Mod" Bolt-In Steering Kit for UD60 PN: DANA-KIT-02-AA.
- Original JL/JT steering stabilizer and mounting brackets will not work.
  - We used Steer Smarts Steering Stabilizer (PN: 73012001). Note steering stabilizer is not included in "No Mod" Bolt-In Kit.
  - We used with Steer Smarts Tie Rod Clamp (PN: 41046001). Included in Steer Smarts "No Mod" kit PN: DANA-KIT-02-AA.
- Longer bolts may be required for some suspension points: use grade 10.9.
- Suspension torques from JL/JT service manual should be followed.
- 1350 series driveshaft u-joints will be required.
- 9/16 x 18 wheel studs, 8 x 6.5" bolt spacing wheels required.
- 2" jounce restriction required (typically coupled with 2" lift). Final fitment is responsibility of the end user.
- Toe-in from service manual should be followed or set to 1/8" toe-in total.
- 4.8° caster is recommended for optimal ride and handling quality.
- Ensure brake lines and fittings do not make contact with other components.
- Electric locker voltage/current required (0-18V, 8A max continuous).
- See JL/JT service manual for general axle installation information.

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# **Operational Notes**

- When hubs are unlocked, 4WD may not be engaged while in motion.
- Users should familiarize themselves with the new brake system, as pedal feel may change.
- Any gear ratio and tire size changes require reprogramming at the dealership or an aftermarket programmer.

### Service Items

| Component                 | Part #          | Component                   | Part #                       |
|---------------------------|-----------------|-----------------------------|------------------------------|
| Axle shaft u-joints       | Spicer SPL70-4X | Brake rotor front           | OE 52122182AB                |
| Axle shaft outer front    | Dana 10004051   | Brake rotor rear            | OE 52122184AA                |
| Axle shaft LH inner front | Dana 10009767   | Wheel speed sensor front    | OE 68165624AC                |
| Axle shaft RH inner front | Dana 10009448   | D 1 1 1 1 1 1               | OE 68049150AC/<br>68049151AC |
| Axle shaft LH rear        | Dana 10003519   | Brake caliper front         |                              |
| Axle shaft RH rear        | Dana 10004851   | D                           | OE 68049176AB/               |
| Input yoke straps         | Dana 3-70-28X   | Brake caliper rear          | 68049177AB                   |
| Differential case         | Eaton E-Locker  | Wheel speed sensor front    | OE 68165624AC                |
| Hub lock                  | Warn M60        | Wheel speed sensor rear     | OE 04779735AD                |
| Ball joint upper          | Dana 2012503    | Brake caliper pin kit front | OE 68049153AA                |
| Ball joint lower          | Dana 2012504    | Brake caliper pin kit rear  | OE 68049161AA                |
| Rear pinion seal          | Dana 50637      | Rear pinion outer bearing   | Dana 550359/550358           |
| Rear hub seal             | Dana 10006508   | Rear pinion inner bearing   | Dana 550361/550360           |
| Front pinion seal         | Dana 2014762    | Rear differential bearing   | Dana 550363/550362           |
| Front differential seal   | Dana 2019816    | Rear wheel outer bearing    | Dana 565918/565911           |
| Front spindle outer seal  | Dana 50381      | Rear wheel inner bearing    | Dana 550332/550401           |
| Front spindle inner seal  | Dana 44506      | Front pinion outer bearing  | Dana 550359/550358           |
| Front hub seal            | Dana 37729      | Front pinion inner bearing  | Dana 550361/550360           |
| Bearing strap assembly    | 3-70-28X        | Front differential bearing  | Dana 550363/550362           |
| Wheel studs               | OE 05096145AA   | Front wheel outer bearing   | Dana 565918/565911           |
| Brake pads front          | OE 68049148AA   | Front wheel inner bearing   | Dana 550363/550362           |
| Brake pads rear           | OE 68049158AA   | Front spindle bearing       | Dana 620063                  |

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