

Dana 60 Front Axle and Rear Axle Installation Instructions

# Ultimate Dana 60° (EDL) Axle for Jeep, Wrangler JL/JT

## **Crate Axles**

Kit Component	Part #	
JL/JT front axle 3.73	10056042	
JL/JT front axle 4.10	10056043	
JL/JT front axle 4.88	10056032	
JL/JT front axle 5.38	10056030	
JL rear axle 3.73	10048757	
JL rear axle 4.10	10048758	
JL rear axle 4.88	10048764	
JL rear axle 5.38	10048784	
JT rear axle 3.73	10128131	
JT rear axle 4.10	10128129	
JT rear axle 4.88	10128143	
JT rear axle 5.38	e 5.38 10128137	

## **Dana 60 Axle Features**

- "Bolt in" axles for the Jeep Wrangler JL/JT
- 3.73, 4.10, 4.88 & 5.38 axle ratios
- 35 spline inner and outer chromoly axle shafts with SPL70 u-joints
- · Electric differential locker
- RAM 3500 brake package
- 3.5" tube diameter
- Heavy duty cast iron differential cover
- · Full float rear axle design
- Fluid filled with synthetic 75W140
  - Front: 2.0 L - Rear: 2.6 L
- Pinion yoke 1350 ½ round strap style
- Axle internals are Dana 60<sup>®</sup> for strength and ease of service

# Jeep JT JL Installation Notes

- Original JL/JT wheel speed/ABS sensors and mounting bolts must be removed from stock axles and reused.
- Original JL/JT drag link will not work.
  - We used Steer Smarts<sup>™</sup> JL/JT bottom mount drag link for UD60 (PN: 78065001). Included in Steer Smarts "No Mod" Bolt-In steering kit for UD60 PN: DANA-KIT-02-AA.

Optional Components	Part #	
U-joint strap kit (driveshaft)	3-70-28X	
E-Locker wire harness and switch kit	10021771	
JL parking brake cable LH & RH*	C660116	
JT parking brake cable LH & RH**	OE 56052970AE	

- \* Note: This is a Dorman PN, the similar OE Dodge style will not be compatible due to the plastic retainer clips instead of metal that the JL requires. Reference Dana Form number 1009082
- \*\* Note: Reference Dana Form Number 10150124

#### · Original JL/JT tie rod will not work.

- Most aftermarket JK tie rods will work. We used Steer Smarts JL/JT PN: 78088001. Included in Steer Smarts "No Mod" Bolt-In Steering Kit for UD60 PN: DANA-KIT-02-AA.
- Original JL/JT steering stabilizer and mounting brackets will not work.
  - We used Steer Smarts Steering Stabilizer (PN: 73012001). Note steering stabilizer is not included in "No Mod" Bolt-In Kit.
  - We used with Steer Smarts Tie Rod Clamp (PN: 41046001). Included in Steer Smarts "No Mod" kit PN: DANA-KIT-02-AA.
- Longer bolts may be required for some suspension points: use grade 10.9.
- Suspension torques from JL/JT service manual should be followed.
- 1350 series driveshaft u-joints will be required.
- 9/16 x 18 wheel studs, 8 x 6.5" bolt spacing wheels required.
- 2" jounce restriction required (typically coupled with 2" lift). Final fitment is responsibility of the end user
- Toe-in from service manual should be followed or set to 1/8" toe-in total.
- 4.8° caster is recommended for optimal ride and handling quality.
- Ensure brake lines and fittings do not make contact with other components.
- Electric locker voltage/current required (0-18V, 8A max continuous).
- See JL/JT service manual for general axle installation information.

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# **Operational Notes**

- When hubs are unlocked, 4WD may not be engaged while in motion.
- Users should familiarize themselves with the new brake system, as pedal feel may change.
- Any gear ratio and tire size changes require reprogramming at the dealership or an aftermarket programmer.

### Service Items

Component	Part #	Component	Part #
Axle shaft u-joints	Spicer SPL70-4X	Brake rotor front	OE 52122182AB
Axle shaft outer front	Dana 10004051	Brake rotor rear	OE 52122184AA
Axle shaft LH inner front	Dana 10009767	Wheel speed sensor front	OE 68165624AC
Axle shaft RH inner front	Dana 10009448	Dualis salinan front	OE 68049150AC/ 68049151AC
Axle shaft LH rear	Dana 10003519	Brake caliper front	
Axle shaft RH rear	Dana 10004851	Proko polinor roor	OE 68049176AB/
Input yoke straps	Dana 3-70-28X	Brake caliper rear	68049177AB
Differential case	Eaton E-Locker	Wheel speed sensor front	OE 68165624AC
Hub lock	Warn M60	Wheel speed sensor rear	OE 04779735AD
Ball joint upper	Dana 2012503	Brake caliper pin kit front	OE 68049153AA
Ball joint lower	Dana 2012504	Brake caliper pin kit rear	OE 68049161AA
Rear pinion seal	Dana 50637	Rear pinion outer bearing	Dana 550359/550358
Rear hub seal	Dana 10006508	Rear pinion inner bearing	Dana 550361/550360
Front pinion seal	Dana 2014762	Rear differential bearing	Dana 550363/550362
Front differential seal	Dana 2019816	Rear wheel outer bearing	Dana 565918/565911
Front spindle outer seal	Dana 50381	Rear wheel inner bearing	Dana 550332/550401
Front spindle inner seal	Dana 44506	Front pinion outer bearing	Dana 550359/550358
Front hub seal	Dana 37729	Front pinion inner bearing	Dana 550361/550360
Bearing strap assembly	3-70-28X	Front differential bearing	Dana 550363/550362
Wheel studs	OE 05096145AA	Front wheel outer bearing	Dana 565918/565911
Brake pads front	OE 68049148AA	Front wheel inner bearing	Dana 550363/550362
Brake pads rear	OE 68049158AA	Front spindle bearing	Dana 620063

If you need additional information, please contact your Dana Aftermarket representative. For assistance please contact the Spicer TechService Department at 800-621-8084. Thank you for your continued support of Dana Aftermarket products!

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