

# AutoStyled



**2013+ FORD FOCUS ST/RS, FIESTA ST  
TRANSMISSION SHIFTER BUSHINGS**

Congratulations on purchasing the finest automotive accessories on the market available for your vehicle. They will add a nice touch of class to your vehicle while maintaining full functionality and durability over the life of your car. We take pride in using the highest quality Materials, and craftsmanship available and this shows in the quality of the product. We are so confident in our product, that if you are not 100% satisfied, you can return it within 30 days from the original purchase date for a full refund from the origin of purchase.

DISCLAIMER:

PLEASE READ AND MAKE SURE YOU FULLY UNDERSTAND THE INSTALLATION INSTRUCTIONS PRIOR TO INSTALLING AUTOSTYLED PRODUCTS AND ACCESSORIES. FAILURE TO INSTALL THE PRODUCT CORRECTLY CAN AND WILL RESULT IN IRREVERSIBLE VEHICLE DAMAGE AND OR PERSONAL HARM. IF YOU DO NOT FEEL COMFORTABLE WITH ANY OF THE REQUIRED STEPS, WE HIGHLY SUGGEST TAKING THE VEHICLE TO A QUALIFIED AND EXPERIENCED TECHNICIAN. FAILURE TO UNDERSTAND THE INSTRUCTIONS WHICH RESULTS IN DAMAGE AND OR INJURY IS THE SOLE RESPONSIBILITY OF THE INSTALLER AND ALL FAULT LIES WITH THAT PARTY AND OR INDIVIDUAL AND IS NOT IN ANY WAY, SHAPE OR FORM THE RESPONSIBILITY OF AUTOSTYLED.

AUTOSTYLED PRODUCTS ARE SOLD FOR "OFF-ROAD" USE ONLY AND MAY NOT MEET LEGAL REQUIREMENTS FOR OPERATIONS ON PUBLIC ROADS AND HIGHWAYS. WE PUT THE RESPONSIBILITY SOLELY ON THE END CONSUMER/CUSTOMER TO VERIFY THAT THE PRODUCTS DO NOT EFFECT THE VEHICLES ELIGIBILITY TO BE DRIVEN ON PUBLIC ROADS AND HIGHWAYS. INSTALLATION OF AUTOSTYLED PRODUCTS MAY VOID FACTORY OR AFTERMARKET WARRANTIES.



### **INSTALLATION MATERIAL REQUIRED:**

- 10MM SOCKET WITH EXTENSION
  - 10MM OPEN END WRENCH
    - TORQUE WRENCH
- FLAT HEAD SCREW DRIVER
  - SILICONE/ADHESIVE

### **ITEMS INCLUDED:**

- 6 SHIFTER BUSHING HALVES

### **INSTALL DIFICULTY:**

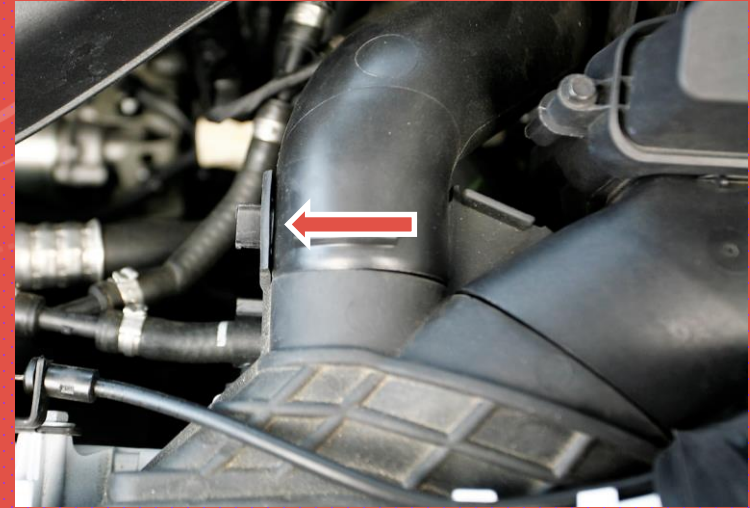
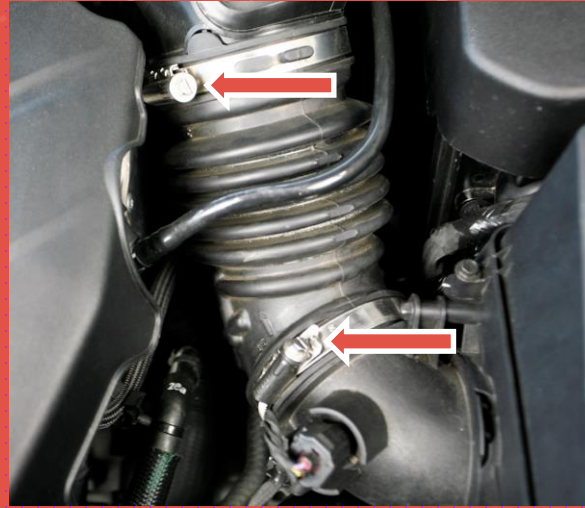
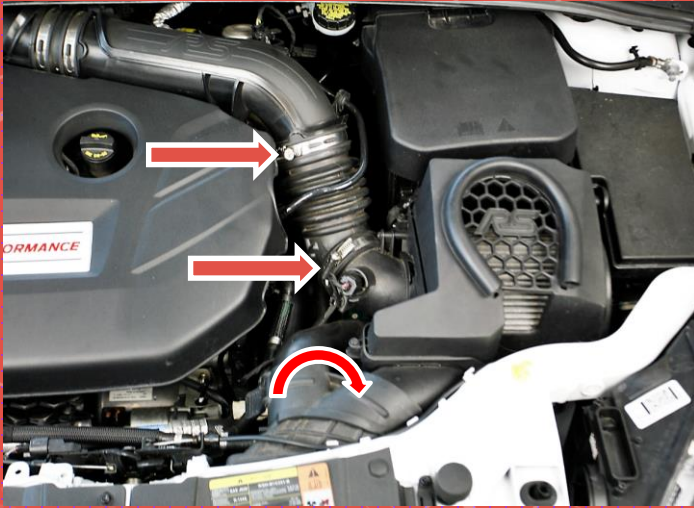
2 out of 5. Some mechanical understanding



### **INSTALL NOTES:**

THESE INSTRUCTIONS COVER THE INSTALL ON FOR THE FOCUS ST/RS.  
THE FIESTA ST INSTRUCTIONS WILL BE SLIGHTLY DIFFERENT THEN THE FOCUS.

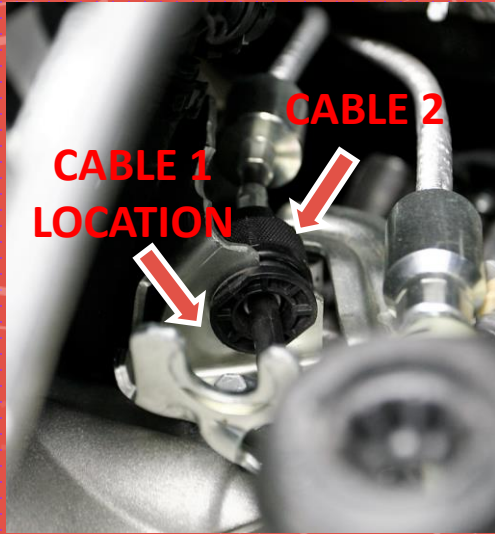
**1. LOOSEN THE TWO INTAKE WORM CLAMPS, LOOSEN THE INTAKE DUCT STRAP**



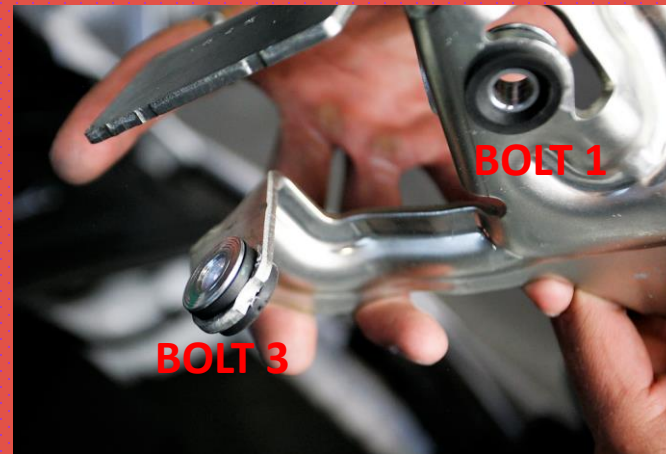
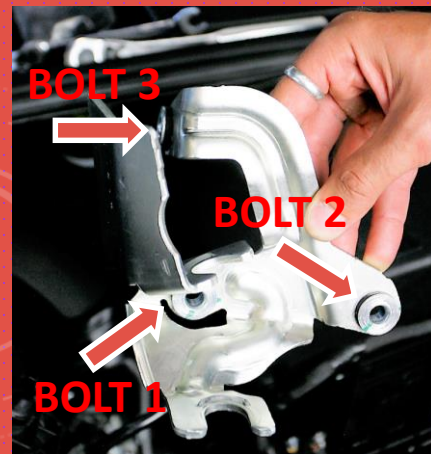
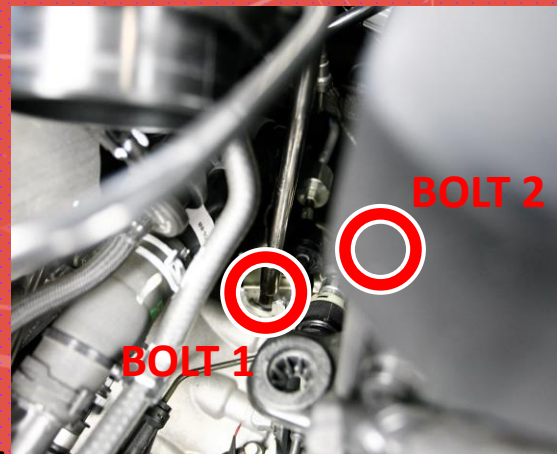
**2. PULL UP ON THE AIRBOX EVENLY ON ALL EDGES AND MOVE IT TO THE SIDE ONCE ITS BEEN REMOVED. TAKE A FLAT HEAD SCREWDRIVER AND PRY BETWEEN THE SHIFTER CABLE END AND THE SHIFTER TO DICONNECT THE TWO PIECES IN AN UPWARD DIRECTION**



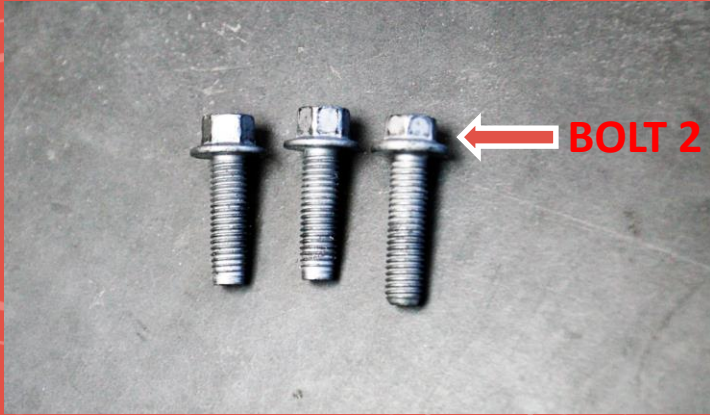
**3. DISCONNECT THE TWO SHIFTER CABLES FROM THE SHIFTER BRACKET. THIS IS DONE BY PUSHING ON THE KNURLED SECTION OF THE CABLE AWAY FROM THE BRACKET AND SLIDING THE CABLE OUTWARD.**



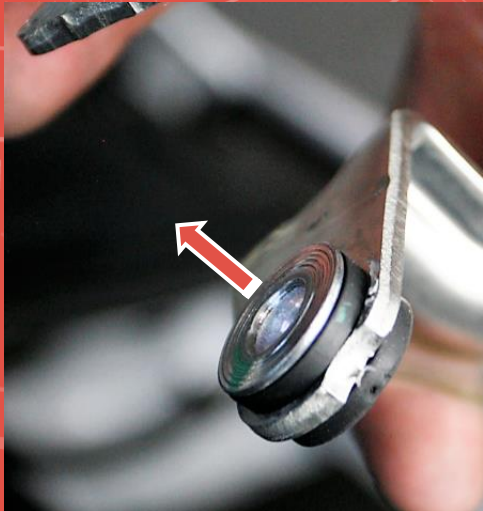
**4. TAKE A 10MM SOCKET WITH THE EXTENSION AND REMOVE THE 2 BOLTS ON THE TOP. USING A 10MM OPEN END WRENCH, REMOVE THE BOLT #3 FROM THE SIDE OF THE BRACKET TOWARDS THE CENTER OF THE VEHICLE**



**5. NOTE THAT THERE ARE TWO DIFFERENT BOLTS. ONE LONG AND TWO SHORTER. THE LONGER BOLT GOES INTO BOLT LOCATION #2.**



**6. REMOVE THE FACTORY RUBBER ISOLATORS FROM THE BRACKET BY PUSHING OUT THE MIDDLE METAL SLEEVE AND THEN POPPING OUT THE RUBBER.**



**7. APPLY SILICONE/RTV TO THE STEPPED SIDE OF THE NEW AUTOSTYLED BUSHING AND PLACE IT IN THE BRACKET. THIS IS DONE TO KEEP THE BUSHINGS IN PLACE DURING INSTALL. ALLOW FOR THE SILICONE/RTV TO STIFFEN UP FOR 10-30MIN**



**8. REPEAT STEP 5 THROUGH 1 BACKWARDS TO RE-INSTALL THE BRACKET. TORQUE THE BRACKET DOWN TO 15FT-LBS**

**NOTE THAT BOLT LOCATION 2 HAS A BRACKET THAT SITS ON TOP OF THE SHIFTER CABLE BRACKET THAT IS BOLTED DOWN WITH BOLT #2**